

Potential for growth in Customer Services

Kristian Gregersen VP, Head of Global Customer Services, Cement





Agenda

- FLSmidth Customer Services
- Products and services
- Market and customers
- Competitors
- New business and opportunities





Kristian Gregersen

- VP, Head of Global Customer Services, Cement
- Joined FLSmidth in 1976
- Positions in FLSmidth:
 - Design engineer, gears and mills
 - Field Engineer, new installations in Indonesia and Algeria
 - Production Management, Manufacturing Plant in Brazil
 - Plant Management, Manufacturing Mexico
 - Director Quality, FLSmidth USA
 - Director IT, FLSmidth USA
 - VP, Customer Services FLSmidth USA
 - VP, Global Customer Services Cement

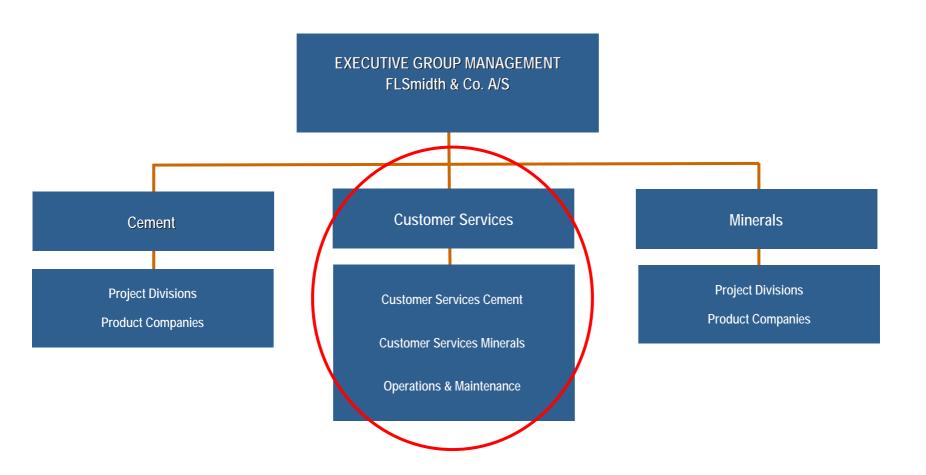


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Structure

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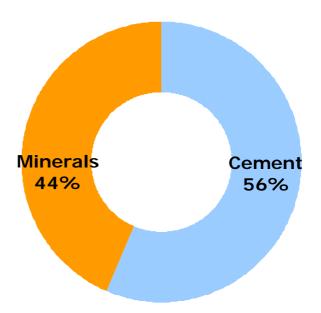




FLSmidth Customer Services global

- A DKK 5-6bn business today
- Targeted growth: 10-15% annually

Customer Services Global revenue distribution

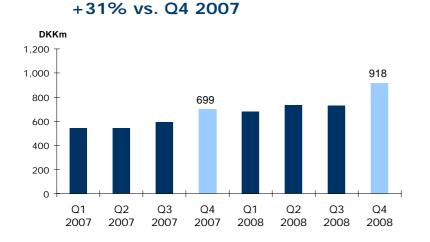




Customer Services order intake and revenue (Cement)

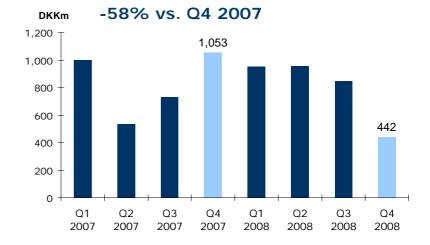
- Revenue follows a much more stable pattern than order intake
- Q4 2007 order intake was positively impacted by a 5-year O&M contract
- Q4 2008 best quarterly revenue ever

Revenue (quarterly) *)



*) including cement product companies

Order intake (quarterly) *)



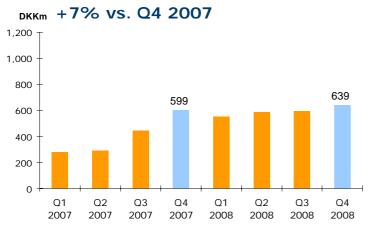
*) including cement product companies

Capital Market Day 2009



Customer Services order intake and revenue (Minerals)

- Revenue follows a much more stable pattern than order intake
- Q3 2008 order intake was positively impacted by multi-year maintenance contracts
- Q4 2008 best quarterly revenue ever



Revenue (quarterly) *)

*) including minerals product companies



Order intake (quarterly) *)

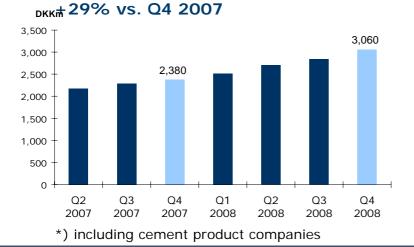
Capital Market Day 2009



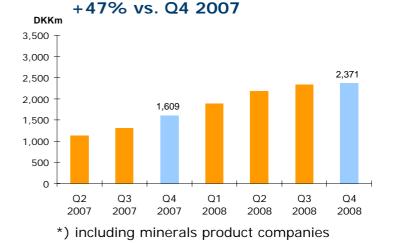
Target: Customer Services revenue to grow by 10-15% p.a.

We prefer to look at 12m trailing patterns in stead of quarterly developments

Cement revenue (12M trailing) *)



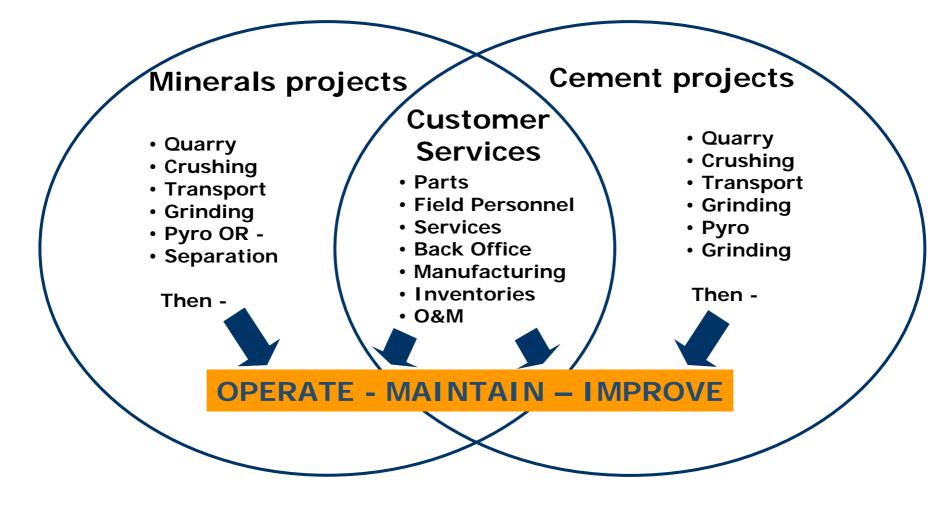
Minerals revenue (12M trailing) *)





Two industries – one service approach

STATE OF









Customer Services

CEMENT



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Facts about FLSmidth Customer Services - Cement

- Scope of business:
 - Service to existing plants: parts, services, upgrade projects, pneumatic transport parts and solutions, Operation & Maintenance

Cement

- Service to new plants : supervision for installation and commissioning, plant staff training and development, O&M
- Customers served globally > 1,000 plants
- Orders received per year > 16,000
- Number of Employees; 1,100 of which:

250 have base in DK 220 have base in US 300 have base in IN

120 are based in Manufacturing210 are based in O&M abroad



Expert services

- Mechanical inspection
- Process & operational services

Projects services

- Supervision for installation
- Commissioning

Spare parts

- Sale of replacement parts
- Manufacturing & inventories

Upgrade projects

- Upgrades and rehabilitations
- Output or efficiency focus

Training & seminars

- Public & customised courses
- Highest level & hands on

Cement

Operation & Maintenance

- Maintenance contracts
- Operation & maintenance contracts

Alternative Fuels

Complete alternative fuels solutions

Pneumatic Transport

Pneumatic bulk conveying



Expert Services

- Mechanical inspection
- Trouble shooting
- Operational services
- Process audits
- "Debottlenecking"





Projects services

- Supervision for installation
- Commissioning
- Customer training
- First time spares

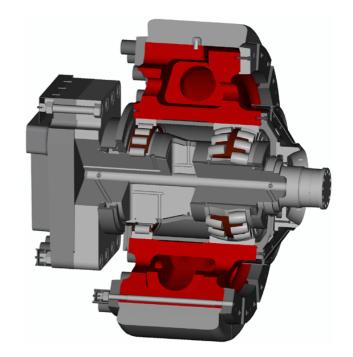




Spare parts

- Sale of replacement parts
- Manufacturing of parts
- Inventories
- Service centres







Upgrade projects

- Upgrades and rehabilitations
- Production increase
- Stabile productivity
- Reduction of total cost of production





Training & seminars

- 12 public seminars per year
- Customised seminars
- Internal training
- E-learning





Operation & Maintenance contracts

- Furnishing all necessary personnel to place the cement production plant in operation, and for
- Managing, operating and maintaining the plant ongoing







Alternative Fuels

 Complete alternative fuels solutions





Pneumatic Transport

 Pneumatic bulk conveying of dry pulverised materials, including portland cement, limestone, ceramic clays, etc.





Cement

Manufacturing

- Machine Shop, Manheim Pennsylvania
- Foundry, Chennai India
- Machine Shop, Qingdao China









Market description – Parts

- Parts of mainly FLSmidth designed machines
- Most parts are fabricated, forged or cast parts, which can be copied with relative ease
- New plants are usually supplied with two years supply of parts
- Improved value-creating parts are needed to differentiate from competing products

Competitors

OEM suppliers

 (auxiliary equipment):
 GE, ABB, SKF, FAG, Siemens, etc.

- Specialised global foundries: Magotteaux, AIA, Columbia Castings, Estanda etc.
- Global competitors: Polysius, KHD, FCB, L&T, CEMAG, Sinoma
- Local foundries and workshops
- Customers themselves



Market description – Services

- External inspection of all machines
- Examination of operational data and samples
- Calculation of heat and raw material balances
- If the kiln is stopped, internal inspection of kiln, cooler, preheater, calciner and other machines operating closely together with the kiln

Competitors

 Global competitors: Polysius, KHD, FCB, CEMAG, etc.

- Independent consultants, specialists and service providers
 Phillips Kiln Services, ASEC, LVT, former employees of FLSmidth and competitors
- Customers themselves...



Market description – Operation and Maintenance

- Operate & maintain part of or the entire plant
- Manage and train all personnel
- Performance payment

Competitors

- No global competitors
- **Regional competitor:** ASEC



Markets & Customers





Tough conditions

- Cement and mineral Plants are, in nature, self destructive
- Crushing, grinding, dragging rock through large and violent machinery is bound to wear down everything in contact

- An enormous amount of wear parts, bricking, heat resistant components are replaced constantly
- Meticulous corrective and preventive maintenance cycles requires the best resources in the industry
- As a result, run factors of up 95%, have been achieved within a single year
- Modern plant utilizes the latest monitoring technologies which helps predicting failures so that new parts can be ordered and repairs can be done in time
- FLSmidth designs, installs and operates cement plants and will become the leader providing operation and maintenance of plants



Maintenance spend on a typical cement plant

Maintenance Budget OPEX

General spare parts, wear parts and consumables

2 US\$/ton

Cement

• SG&A for maintenance departments

8 US\$/ton

Of the 10+ US\$/ton, FLSmidth typically competes for **1US\$/ton** of OEM parts for main equipment

CAPEX Budget

 For larger break downs and smaller upgrades, a maintenance department typically spend another
 1 US\$/ton

Of the 1+US\$/ton, FLSmidth typically competes for **0.5 US\$/ton** which is for parts and components

Traditionally, FLSmidth Customer Services wallet size was 1.5 US\$/ton In future, FLSmidth Customer Services wallet size is 11 US\$/ton



What changed in the market?

 Traditional large customers will and can handle all operation and maintenance in-house

BUT

- Many new customers have entered the market: Large entrepreneurs, venture capitalists, etc.
 - with no "attachment" to the plant and operation, and
 - with an interest in integrated services or full O&M
- Also, the big 5 have expanded both up- and down-stream
- Past perception of "CORE" business is changing
- Beginning interest in closer partnering with the OEM is emerging



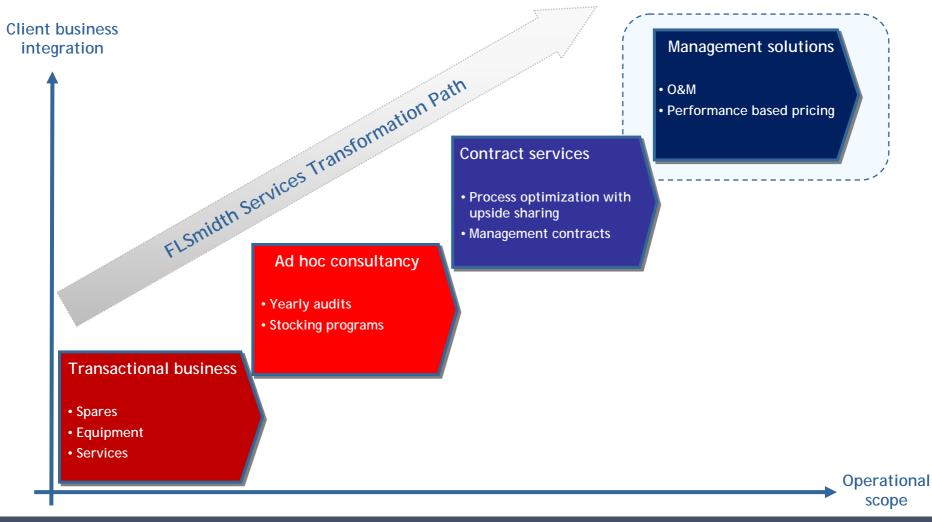
Changing market needs

- Change in buying behavior (Internet, technical centers, business systems)
- Need for resources and knowledge due to business expansions
- In addition to parts and services customers demand total solutions
- Increased focus on total cost of ownership, with concerns in fuel consumption, emission regulation & cost, reliability and wear rate.





Going forward - balancing our red & blue oceans





And FLSmidth is prepared to act





New business opportunities





REDEFINING Customer Services

Cement

Support from A to Z







New initiatives

- Operation and maintenance services leader
- Partnership opportunity project. Targeting closer working relationship with customers it includes executing joint workshops uncovering needs and new ways to optimize operation and business execution
- Inventories of critical and general spares for certain main machines
- Leader in cement plant staff training and development
- Alternative Fuels leader
- Kiln services leader
- Innovation







We're redefining Customer Services

Every day, FLSmidth Customer Services provide: the entire alphabet of support to more than 500 cament plants around the world. From daily operational challenges to strategic planning, our know-how and experience can free you to focus on what you do best selling and distributing cament. To find out more about A-to-2 support that's redefining the notion of Customer Service, plane wat our website at www.flumddh.com



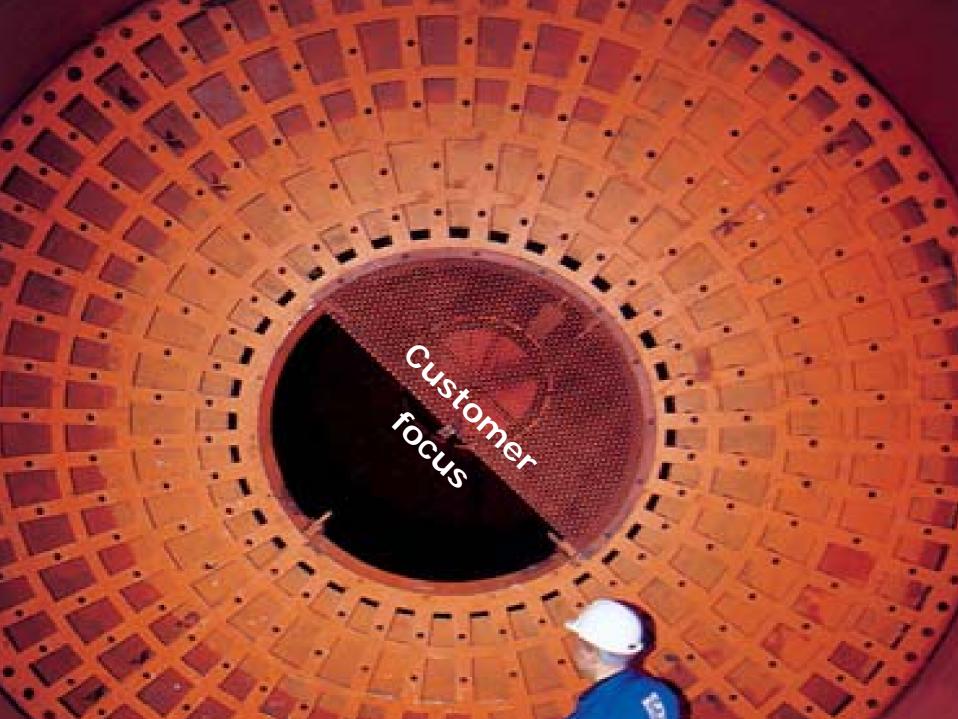


Direct customer contact EVERY DAY!

"Your most unhappy customers are your greatest source of learning" *Bill Gates*

AND

"Your best salesman is a happy customer"





Questions



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